

DATA SHEET Aluminium A2OX[™] (AM205)



Material description

A20X[™] is a lightweight powder derived from the aerospace approved castable A205 alloy developed and patented by Aeromet International. It comprises 4wt% Cu and 3 vol% TiB₂ as grain refiner to avoid solidification cracking. It is one of the highest strength aluminium alloys available in the AM world. Applications are widely varied between prototypes, aerospace functional parts and small runs of its A205 cast equivalent.

Physical properties

Density (based on 2.85 g/cm³ theoretical density)	> 99%
Pore size	< 100 µm
Porosity rate	< 1%
Hardness	min. 140HV

Mechanical properties¹

	Heat Treated ²		
Tensile strength Horizontal (XY) Vertical (Z)	460 MPa - 510 MPa		
Proof strength (Rp 0.2%) Horizontal (XY) Vertical (Z)	370 MPa - 430 MPa		
Modulus of elasticity Horizontal (XY) Vertical (Z)	75 ± 5 GPa		
Elongation at break Horizontal (XY) Vertical (Z)	min. 10%		

¹ All data gathered using ASTM E8M round and machined specimens with 5mm diameter at gauge section.

² Heat treatment - solution, quench, precipitation harden as per T7.



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Chemical properties

Material	Al	Balance	Si	0.1 max	В	1.25-1.55
composition	Cu	4.20-5.00	Fe	0.08 max	Ti	3.00-3.85
wt%	Mg	0.20-0.33	Ag	0.60-0.90		

Material Properties	Applications	Finishes	Industries
 Corrosion Resistant Lightweight High Strength High Thermal Conductivity 	PrototypingEngineering	 Machined Spark-eroded Anodised Micro shot-peened Polished 	• Automotive • Aerospace